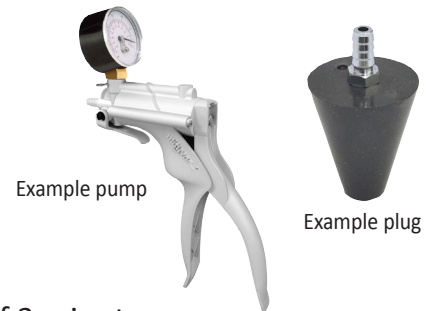


POWER STEERING SYSTEM VACUUM BLEEDING PROCEDURE

The power steering system must be bled following the installation of any replacement component.

Follow the steps below to properly bleed the system:

1. Verify that hoses are routed properly. Contact with the frame or engine may cause system noises.
2. Verify all hose connections are tight.
3. Remove the pump reservoir cap.
4. Fill the reservoir to the FULL COLD level.
5. Tightly insert rubber vacuum plug onto the pump reservoir.
7. Attach the vacuum pump to the rubber vacuum plug.
8. Apply a vacuum of 60-68kPa (18-20 in Hg) maximum for a minimum of 3 minutes.
9. Slowly release the vacuum.
10. Remove the vacuum pump and rubber plug.
11. Repeat steps #4 through #9 until fluid no longer drops.
12. Fill the reservoir to the FULL COLD level*. Reinstall the pump reservoir cap.
Start the engine. Allow engine to idle.
13. Turn of engine. Verify the fluid level.
14. Start the engine. Allow the engine to idle.



CAUTION: DO NOT HOLD STEERING WHEEL AT THE LOCK TO LOCK POSITIONS.

15. Turn the wheel, lock to lock, three times.
16. Switch engine off. Verify fluid level. Check for any signs of air in the system.
If air is present repeat the procedure as necessary.

*When adding or changing the fluid, be sure to use only the manufacturer's suggested fluid.

This is a quick reference guide only. For more detailed information on system operation and servicing, always refer to a technical service manual or approved information system.

THE PERFECT POWER STEERING INSTALLATION

Reduce Returns With These Simple Steps...

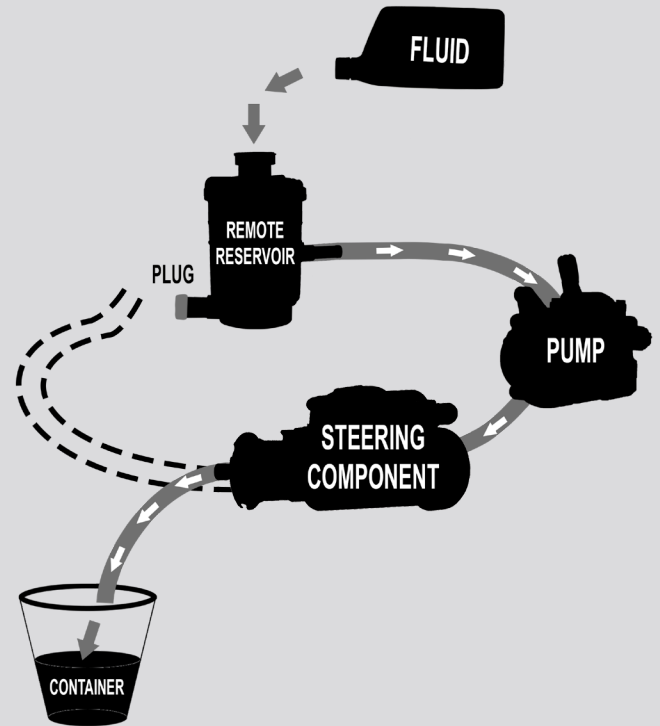
- 1 REMOTE RESERVOIR**
Replace reservoir or clean internal filters.



- 2 FLUID**
Use proper fluid.



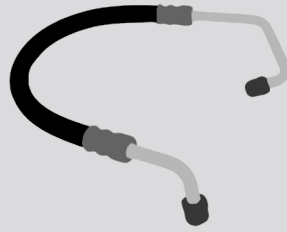
- 3 FLUSH**
Flush 4 quarts of OE recommended fluid to clean out debris.



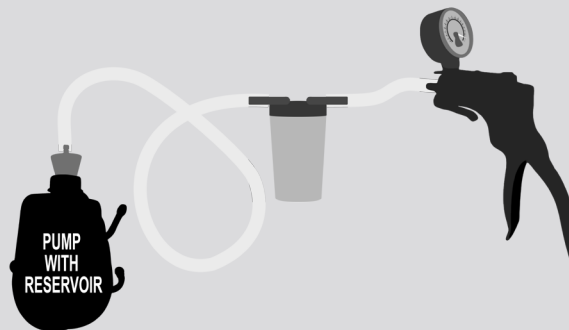
- 4 IN-LINE FILTER**
Install filter on the return line to catch contamination.



- 5 HOSES**
Replace hoses at 5 years or 100K miles.



- 6 VACUUM BLEED***
Remove air to ensure proper function and to prime the steering pump. (Particularly if the pump has a remote reservoir.)



*Refer to the Power Steering System Vacuum Bleeding Procedure document for complete instructions.

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