

# 67001

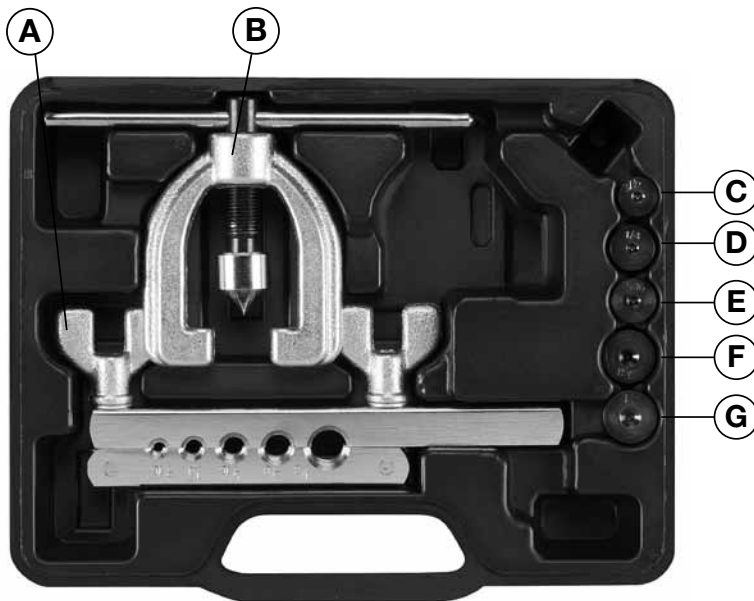
## Double Flaring Tool Kit SAE

For making single or double flares on soft steel, brass and aluminum tubing from 4.75 to 10 mm diameter.

### INSTRUCTIONS:

**ALWAYS WEAR SAFETY GLASSES AND GLOVES.**

1. Prepare the end of the tubing to be flared very carefully making sure the cut is straight and the inside is deburred and the outside is chamfered.
2. Insert tubing through the corresponding size in vise **(A)** so it protrudes to the first step of the adapter **(C) – (G)**.
3. Tighten vise **(A)** clamps tight so tubing will not slip down when flaring.
4. If you are making a single flare install yoke **(B)** over vise and turn tapered point into the end of the tubing making the single flare.
5. If a double flare is needed, place adapter stem inside tubing. Turn yoke **(B)** until adapter is flush with vise **(A)** forming the first part of a double flare.
6. Remove adapter from vise then turn tapered point into tubing completing the last function of making a double flare.



- A. Vise
- B. Yoke
- C.  $\frac{3}{16}$ " Adapter
- D.  $\frac{1}{4}$ " Adapter
- E.  $\frac{5}{16}$ " Adapter
- F.  $\frac{3}{8}$ " Adapter
- G.  $\frac{1}{2}$ " Adapter

All instructions and illustrations are general and are NOT INTENDED TO BE VEHICLE SPECIFIC.  
EverTough recommends that you consult the manufacturer's service manual for your vehicle before any test or repair procedures are performed.



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